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15195

D4038-042

Job Sheet 193120



Part No: D4038-042

Job Qty: 1 pcs

Part Name: Angle Assembly Fwd RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No: 15195

Due Date: 5/13/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 1 IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC IPP Rev:B 11.01.31 as per dwg rev.c DD verified by:ec IPP REV:C 18.02.08 DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	5/13/19		0.00	0.25	Small Fab - 1		JUN 24 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	5/13/19		0.00	0.00	QC 5 - 10		JUN 24 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
121	Powdercoat - 1 White GI(A)-B4B	1 pcs	5/13/19		0.00	0.13	Powdercoat - 1 - B4B		JUN 24 2019
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
122	QC 3	1 pcs	5/13/19		0.00	0.00	QC 3 - 10		

Plex 4/9/19 9:07 AM Dart.Macdonald.Dara

				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
130 Packaging 3-1 - Stock - B4B	1 pcs	5/13/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	

					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	1	5/13/19	0.00	0.00	QC 21 - SA - 21	DAS
	pcs				QC 21 - SA - 70	JUN 28 2019 70
					QC 21 - SA - 53	9-89

Part Op 110 - (Small Fab) ASSEMBLE AS PER DWG

Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)

121 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____ OVEN TEMPERATURE: _____

FINISH TIME: _____

122 - (QC3- Inspect Part Finish)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	8112900
D4038-10	Block	1 pcs (1 ea)	110-Small Fab - 1	8182335
D4038-2	Angle, Fwd, RH	1 pcs (1 ea)	110-Small Fab - 1	8182320
D4038-6	Block	1 pcs (1 ea)	110-Small Fab - 1	8182321
MS21042L3	Nut	2 Ea (2 ea)	110-Small Fab - 1	8149299
NAS1149D0363J	Washer	4 Ea (4 ea)	110-Small Fab - 1	8176545

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN3-14A	2	237	0
	D4038-10	1	3	0
	D4038-2	1	0	0
	D4038-6	1	1	0
	MS21042L3	2	3,710	0
	NAS1149D0363J	4	1,458	0

Part Specifications

Specifications could not be found.



Container No: S192949



Part: D4038 - 042

Job No: 193120

Serial No/Batch: S192949

Revision: F

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 06/24/19